

Date: Thursday, 7/19/2007 2:24:55 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 33650
 Estimate Number : 11764
 P.O. Number : N/A
 This Issue : 7/19/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : LARGE FAB ASSY
 Previous Run : 32392
 Written By : John Johnston
 Checked & Approved By : John Johnston
 Comment : Est Rev: DC as per ECN 766 JLM

Drawing Name : HELI ACCESS STEP 4214
 Part Number : D206628022BL
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 8/3/2007

Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



KS 07.07.27 3

Comment: DOCUMENT CONTROL

Photocopy blue file and type labels as per PPP D206-628-022 CHG 002

En 06/09/05

2.0 33650A 206L /407 STEP ASSY, RH



Comment: Sub-Component SUB-COMPONENT
 D2724-042 B 33650A

6/7/07 2

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

4.0 D27317 Mounting Lug



Comment: Qty.: 4.0000 Each(s)/Unit- Total : 12.0000 Each(s)

Pick:

Qty Part Number Description Batch
 4 D2731-7 Mounting Lug

B33136 6x

B33752 cr

5.0 D2856400 Abrasion Strip



Comment: Qty.: 1.1708 f(s)/Unit Total : 3.5123 f(s)

Pick :

Qty Part # Description Batch
 2 D2856-400 6.9" Abrasion Strip

B32992

07/08/07 3

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Jim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP

Job Number: 33650

Part Number: D206628022BL

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D3394043

LUG ASSY



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 D3394-043 LUG ASSY B33751 (400) B34153 8X 10/15

7.0

AN412A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 AN4-12A Bolt M104547-

8.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

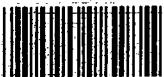
Pick:

Qty Part Number Description Batch
4 AN4-13A Bolt M104746-

9.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 AN4-15A Bolt M104072-

10.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 36.0000 Each(s)

Pick:

Qty Part Number Description Batch
12 AN960JD416 Washer M104215-

11.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 36.0000 Each(s)

Pick:

Qty Part Number Description Batch
12 MS21042L4 Nut (or MS21042-4) M102552-

PA/08/23 (3)

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Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH

Job Number: 33650

Part Number: D206628022BL

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

EN 07/08/07

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-022

Location:

PPP Rev:

F

16/12/12 e JF

14.0

QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

AP 07/08/10

Job Completion



U 07-09-07